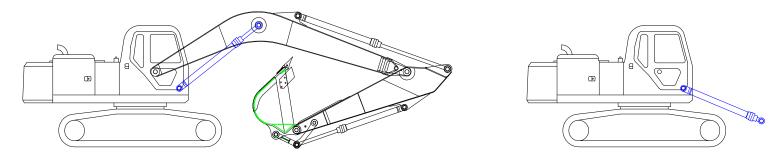
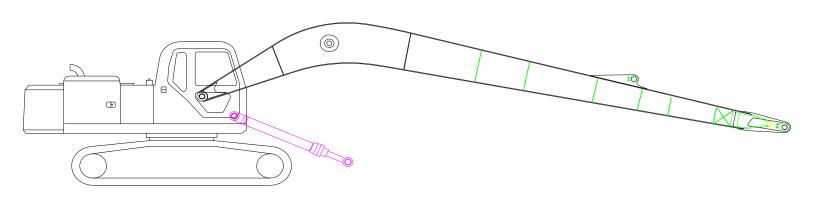
Address: No. 101 ShuangLong Road, Fushan District, Yantai, Shandong, China Tel:0086-392-2803 020 E-Mail:sales@vequipments.com

Install-construction for Long excavator boom arm

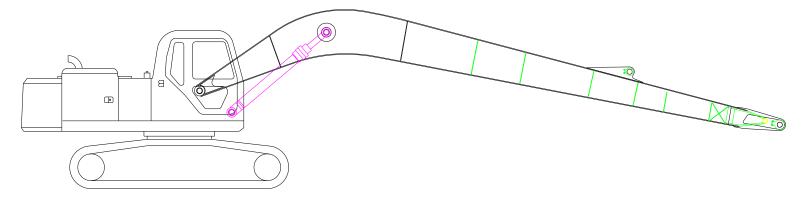


- 1.Park the excavator on a flat ground, prepare a crane(capacity more than 6 ton) and other tools
- 2.Dismantle the original bucket, boom, arm, arm cylinder, etc. Packing and stock them.

Address: No. 101 ShuangLong Road,Fushan District,Yantai, Shandong, China Tel:0086-392-2803 020 E-Mail:sales@vequipments.com

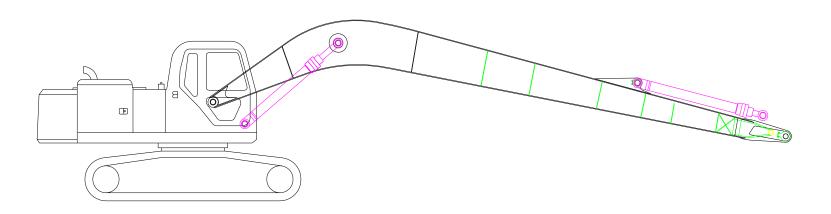


- 3.Use crane to lift up the long boom, and use pins to fix the boom to the boom base of the excavator.
- 4. Connect the hydraulic pipe of the boom to the excavator hydraulic system.



Address: No. 101 ShuangLong Road, Fushan District, Yantai, Shandong, China Tel:0086-392-2803 020 E-Mail:sales@vequipments.com

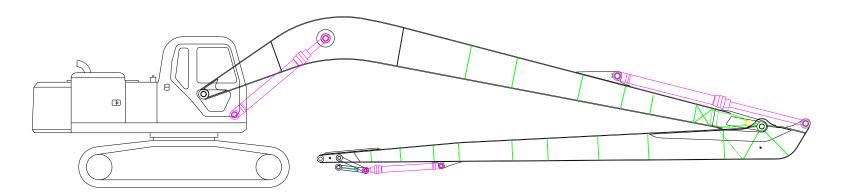
5. Connect another end of the boom cylinder to the mid-joint of the boom.



6.Install the arm cylinder on the boom.



Address: No. 101 ShuangLong Road,Fushan District,Yantai, Shandong, China Tel:0086-392-2803 020 E-Mail:sales@vequipments.com

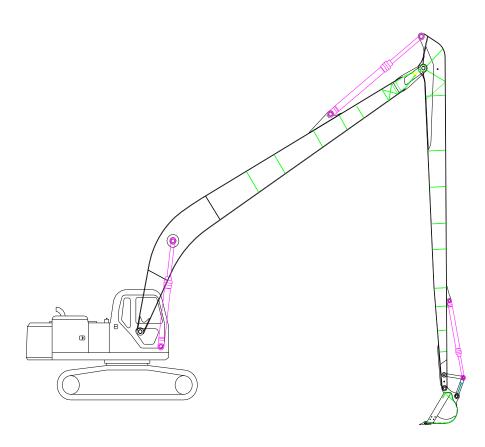


7.Lay the arm according to the above drawing,put 2 wood-block under the arm,avoid damaging the bucket cylinder.

8. Connect the arm to the boom at first, then operate the excavator and connect other end of the arm cylinder to the arm.



Address: No. 101 ShuangLong Road,Fushan District,Yantai, Shandong, China Tel:0086-392-2803 020 E-Mail:sales@vequipments.com



9. Operate the excavator to lift up the boom arm, then install the bucket.

Mark: Wipe some Lubricant on the pins, it will be convenient to install.